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D4030-043
Job Sheet 187908



Part No: D4030-043

Job Qty: 1 pcs

Part Name: Long Basket Assembly, Light Lid (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/20/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 2,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C added NAS1149F0332P & NAS1149C0432R 10.06.16 DD VERF:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

007739

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	1/4/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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DAK!
AEROSPACE

Container No: S148042

Part: D4030-043

Job No: 187908

Serial No/Batch: S148042

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/25/19

Job 19-1-27

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
110 Handfinish - 4-1-Assembly-B4B 1 pcs	1/4/19	0.00 1.18	Handfinish - 4 - 1 - B4B	22-1-22	
			Handfinish - 4 - 10 - B4B		
			Handfinish - 4 - 11 - B4B		
			Handfinish - 4 - 12 - B4B		
			Handfinish - 4 - 13 - B4B		
			Handfinish - 4 - 14 - B4B		
			Handfinish - 4 - 15 - B4B		
			Handfinish - 4 - 2 - B4B		
			Handfinish - 4 - 3 - B4B		
			Handfinish - 4 - 4 - B4B		
			Handfinish - 4 - 5 - B4B		
			Handfinish - 4 - 6 - B4B		
			Handfinish - 4 - 7 - B4B		
			Handfinish - 4 - 8 - B4B		
			Handfinish - 4 - 9 - B4B		
120 QC 5	1 pcs	1/4/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	DAS
				QC 5 - 38	38
				QC 5 - 42	9-89
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
130 Packaging 3-1 - Stock - B4B	1 pcs	1/4/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS
				Packaging 3 - 2 - B4B	46 JAN 28 2019
				Packaging 3 - 3 - B4B	9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	

Entered: _____ Date: _____



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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140 QC 21 - SA	1 pcs	1/4/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21

JAN 28 2019

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Assemble as per dwg)

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

607739

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A / 15	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5143225
AN3-20A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5078252
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5121225
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5103954
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5074206
AN5-17A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5143682
AN5-21A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5093603
D2530	Handle Weldment	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	514589J
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5121157
D2537 - PO	Bushing	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5123161
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5143325
D3915-041	Light Lid Assembly, Long Basket	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5142608
D3917-3	Washer	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5141798
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5135367
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5120145
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5133690
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5144396
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5115826
D3953-9	Gas Spring Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5137514
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5134181
MS21042L3	Nut	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5094592
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5142139
MS24665-151	Cotter Pin	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5053951
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5104465
NAS1149C0432R	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5050852-1
NAS1149F0332P	Washer	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5133206
NAS1149F0432P	Washer	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5131202
NAS1149F0563P	Washer	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5098031

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-14A	4	290	0
	AN3-20A	2	23	0
	AN310-4	3	165	0
	AN310C4	2	69	0
	AN4-12	3	133	0
	AN5-17A	2	90	0
	AN5-21A	2	222	0
	D2530	1	13	0
	D2535	2	1	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

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Description Work Order Deviation		Disposition		Completed By	
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Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

D2537	2	13	0
D3913-041	1	3	0
D3915-041	1	1	0
D3917-3	6	58	0
D3953-17	2	41	0
D3953-19	1	14	0
D3953-21	1	37	0
D3953-3	2	14	0
D3953-7	2	61	0
D3953-9	2	32	0
D3969-3	1	20	0
MS21042L3	6	2,814	0
MS21042L5	4	289	0
MS24665-151	3	94	0
MS24665-300	2	60	0
NAS1149C0432R	2	2,107	0
NAS1149F0332P	8	2,686	0
NAS1149F0432P	6	1,228	0
NAS1149F0563P	4	576	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



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NCR No. _____

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Other/Details:					